



OmniTech™
ABS 30

Ford Spec# **WSB M4D 908A** Approved, Heat Resistant ABS

PHYSICAL	Units	ASTM/ISO Procedure	English	Metric
Melt Flow	g/10 min.	D1238	4	4
Specific Gravity		D792	1.06	1.06
IMPACT				
Izod Impact Resistance Notched 1/8" bar, 73°F	ft.-lbs/in. (J/m)	D256	3	160
MECHANICAL				
Tensile Strength At Yield, 73°F	psi (MPa)	D638	6,100	42
Tensile Elongation	%	D638	>10	>10
Flexural Modulus	psi (MPa)	D790	350,000	2,413
Flexural Strength	psi (MPa)	D790	10,500	72
THERMAL				
Deflection Temperature 1/8" bar, 66 psi	°F (°C)	D648	205	96
1/8" bar, 264 psi	°F (°C)	D648	-	-
FLAMMABILITY				
Flame Resistance *Omni Internal Testing	.125"	UL94	HB*	HB*
RECOMMENDED PROCESSING CONDITIONS				
Drying Temperature			190° F	
Drying Time			4 hrs. max.	
Maximum Moisture			0.02%	
Rear Zone(s)			400 to 480° F	
Middle Zone(s)			420 to 500° F	
Front Zone(s)			420 to 500° F	
Nozzle			420 to 500° F	
Mold Temperature			80 to 140° F	
Melt Temperature			420 to 500° F	
Back Pressure			50 to 100 psi	

Values are based on natural or black materials unless otherwise noted. Properties and values herein are based on laboratory test specimens and should not be used to establish minimum specification limits or fabricate tooling.

Omni does not guarantee the accuracy of this information or the suitability of this product in any given application or usage situation.