



OmniPro™ HPP TF20 CBFR0

20% Talc Reinforced, Bromine & Chlorine Free, Flame Resistant, Homopolymer Polypropylene

PHYSICAL	Units	ASTM/ISO Procedure	English	Metric
Melt Flow	g/10 min.	D1238	12	12
Specific Gravity		D792	1.18	1.18
Filler/Reinforcement	%	D2584	20	20

IMPACT

Izod Impact Resistance Notched 1/8" bar, 73°F	ft.-lbs/in. (J/m)	D256	0.6	32
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MECHANICAL

Tensile Strength At Yield, 73°F	psi (MPa)	D638	3,800	26
Tensile Elongation	%	D638	10	10
Flexural Modulus	psi (MPa)	D790	520,000	3,585
Flexural Strength	psi (MPa)	D790	7,200	50

THERMAL

Deflection Temperature 1/8" bar, 66 psi	°F (°C)	D648	280	138
1/8" bar, 264 psi	°F (°C)	D648	-	-

FLAMMABILITY

Flame Resistance *UL Submission Pending	.118" (3.0mm)	UL94	V-0*	V-0*
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RECOMMENDED PROCESSING CONDITIONS

Drying Temperature	N/A
Drying Time	N/A
Maximum Moisture	N/A
Rear Zone(s)	400 to 480° F
Middle Zone(s)	420 to 500° F
Front Zone(s)	420 to 500° F
Nozzle	420 to 500° F
Mold Temperature	80 to 140° F
Melt Temperature	420 to 500° F
Back Pressure	50 to 100 psi

Values are based on natural or black materials unless otherwise noted. Properties and values herein are based on laboratory test specimens and should not be used to establish minimum specification limits or fabricate tooling.

Omni does not guarantee the accuracy of this information or the suitability of this product in any given application or usage situation.