



OmniLon™
PA6/6 U GR25 BK1000

25% Glass Reinforced, Utility Grade, Nylon 6/6

PHYSICAL	Units	ASTM/ISO Procedure	English	Metric
Specific Gravity		D792	1.29	1.29
Filler/Reinforcement	%	D5630	25	25

IMPACT

Izod Impact Resistance Notched 1/8" bar, 73°F	ft.-lbs/in. (J/m)	D256	1	53
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MECHANICAL

Tensile Strength At Yield, 73°F	psi (MPa)	D638	19,000	131
Tensile Elongation	%	D638	3	3
Flexural Modulus	psi (MPa)	D790	900,000	6,210
Flexural Strength	psi (MPa)	D790	27,000	186

THERMAL

Deflection Temperature 1/8" bar, 66 psi	°F (°C)	D648	500	260
1/8" bar, 264 psi	°F (°C)	D648	470	243

FLAMMABILITY

Flame Resistance *Omni Internal Testing	.125"	UL94	HB*	HB*
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RECOMMENDED PROCESSING CONDITIONS

Drying Temperature	180° F
Drying Time	2 to 4 Hours
Maximum Moisture	0.20%
Rear Zone(s)	520 to 560° F
Middle Zone(s)	520 to 560° F
Front Zone(s)	520 to 560° F
Nozzle	520 to 560° F
Mold Temperature	80 to 140° F
Melt Temperature	520 to 560° F
Back Pressure	50 psi

Values are based on natural or black materials unless otherwise noted. Properties and values herein are based on laboratory test specimens and should not be used to establish minimum specification limits or fabricate tooling.

Omni does not guarantee the accuracy of this information or the suitability of this product in any given application or usage situation.